

# FOOD & BEVERAGE



RESIN FLOORING  
FOR THE FOOD INDUSTRY

**Prima**  
PAVIMENTI SPECIALI



## WHERE

Fruit and vegetables  
Dairy  
Meat and fish processing  
Confectionery & bakery, roasting  
Canning industry  
Pasta production  
Oil mills, wineries, breweries  
Food packaging, ready meals  
Warehouses, cold storage  
Bottling  
Kitchens and canteens, food areas, sales areas

## BENEFITS

HACCP CONTINUOUS SURFACES  
ANTIMICROBIAL SURFACES  
ANTI-SLIP SAFETY  
THERMAL RESISTANCE  
FIRE RESISTANCE  
ABRASION RESISTANCE  
CERTIFIED SOLUTIONS  
ECO-SUSTAINABLE SOLUTIONS

## DESIGN STAGE

The design and choice of a resin floor is key to minimising biological contamination throughout the work process to proper product storage, including compliance with operators safety and security. Whether it is a winery, meat processing industry, frozen ready meal facility, confectionery industry or other types, any reality related to food processing has specific requirements for flooring, walls, production and processing areas, packaging and storage areas, temperature controlled cells or warehouses.

Our structured approach is based on over 40 years of experience in the flooring sector – certified sustainable solutions and the know-how of listening to our customers to always provide the right answer to every need.



ACQUIRED **KNOW-HOW** IS EXPRESSED  
IN THE **EFFECTIVENESS**  
OF THE PROPOSED **SOLUTIONS**

## SAFE AND LASTING CHOICES

### FLOOR EVALUATION

The overall floor structure and each of its components (foundations, subfloors, screeds, industrial floors, and finishes) are complementary and work together to provide the performance and durability required for the specific activity.

### FEATURES AND DETAILS

Evaluating all aspects, whether complex sites or a single client, type of business and requirements.

### COST EVALUATION

Preparation of surfaces before receiving a new resin coating. Suitable resin solutions and performance.

Also: walls, drains, joints.

### CHOICE OF RESIN COATING

A specific solution for each area of the plant. Certified systems. Resistance to contact with chemical, acidic or basic substances (such as vinegar, milk, oils, citric acid or caustic soda, blood, wine).

### JOINTLESS SURFACES

Complies with the strictest HACCP standards, inhibiting bacterial growth and dirt accumulation.

### GUARANTEES

Trustee applicator and durability warranties. The coating does not undergo any alterations, even in food processing areas.

### LIFESPAN

The life expectancy of a surface finish is determined by a combination of mechanical, chemical, thermal shock, and wear stress. These stresses are typical and different for each environment. Durable flooring refers to flooring that lasts for a long time without deterioration or loss of performance.

### SHORT INSTALLATION TIME

Very fast installation time, application on existing floors with considerable time and cost savings.

### SUSTAINABILITY

We use solutions that meet the highest standards of health and well-being. All floor coverings are low emission (VOC free) and meet the stringent parameters of the German AgBB standard.

### EXPERIENCE

For over 40 years, we have been in charge of the floors of the largest food industry in the country.

### MAINTENANCE

Resin systems ensure durability and avoid high maintenance costs. Scheduled and targeted cleaning is required to maintain performance.

### LEED

The resin system or polyurethane cement coating used includes a LEED® information statement detailing how it can contribute to the building's LEED credits.

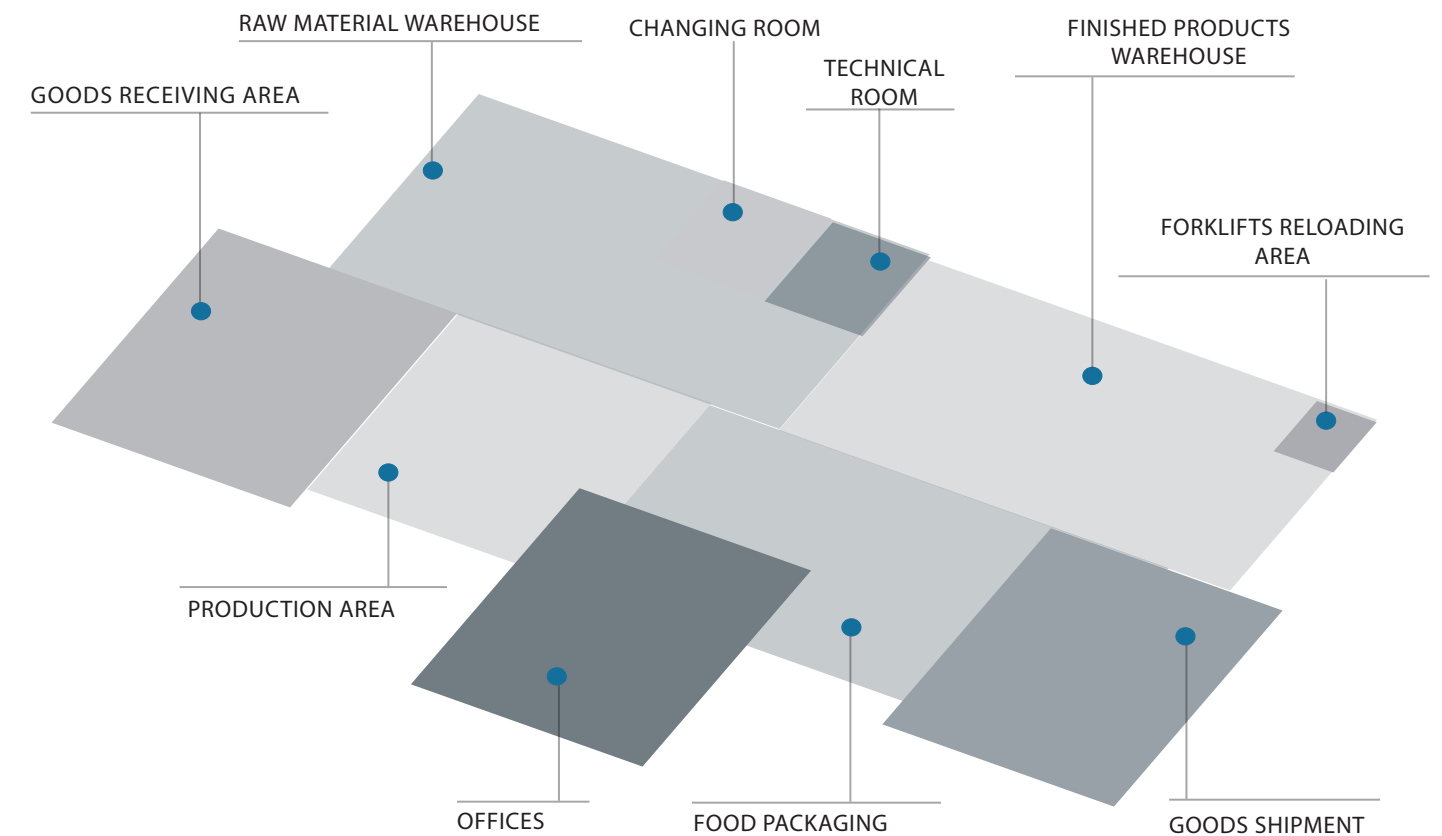


**QUALITY IS VISIBLE**  
AND 100% **CERTIFIED**





# SOLUTIONS LAYOUT



## REFURBISHMENT WITHOUT COMPLETE DEMOLITION

When renovating factory or department floors, restoring deteriorated or worn surfaces by applying a new resin coating to the existing floor (industrial concrete, old resin or paint, klinker tiles) is an option that can optimise aspects such as cost of intervention, quality of solution and limitation of downtime.

Before laying a new floor on an existing substrate, it is important to check the condition of the site and the substrate itself. Depending on the type of substrate, certain conditions must be present at the same time. Depending on the intended use and the activities to be carried out, the substrate is then suitably prepared and the resin system selected.



Fish Market



Automated pasta warehouse



Impact  
Resistance



Resistant  
to acids and oils



Non-slip



HACCP



Easy to clean

# CERTIFIED SYSTEMS

Multi-layer resin floors are the ideal solution for those in search of a functional and durable floor covering. This coating guarantees excellent mechanical properties, durability and impermeability thanks to the overlapping of one or more resin layers. Multilayer epoxy resin floors are continuous (without joints) and therefore easy to clean.

They are non-slip, ensuring safety and stability and meeting current HACCP hygiene requirements.

Variable thickness from 0.8 to 3.5 mm

## FEATURES

High Non-slip finish

It is characterised by its high resistance to wear and tear and abrasion caused by continuous pedestrian and vehicle traffic.

Resistant to most aggressive chemical products

Resistant to frequent washing.

Easy to clean and sanitise

Suitable for use in mechanised warehouses.

Reduces the time required to carry out work so minimises production down times

# MULTI-LAYER EPOXY SYSTEM

- > PRODUCTION DEPARTMENTS WITH MECHANICAL AND CHEMICAL LOADS
- > PRODUCTION AREAS
- > STORAGE AREAS

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Fruit processing industry



Barrel cellar



Resistant to  
high loads



High chemical  
resistance



Non-slip



HACCP



Easy to clean

# CERTIFIED SYSTEMS

Epoxy screed is a floor that can withstand heavy traffic and heavy loads.

It is an epoxy trowelled mortar system, ideal for restoring old industrial floors, with a thickness of 6 to 15 mm, which gives it exceptional mechanical and wear resistance.

It is also possible to apply the epoxy screed on broken tiles, heavily damaged floors or to repair minimal slopes and depressions in concrete floors without the need to completely demolish the existing substrate.

## FEATURES

Non-slip finish or smooth-finish.

Fast restoration of slopes and depressions of badly deteriorated floors, cost & time reduction

Resistant to most aggressive chemical products

Easy to clean and sanitise

High resistance to wear caused by moving trolleys and vehicles

Quick to apply, reduces the time required to carry out work so minimises production down times

Suitable for aseptic premises.

# EPOXY MORTAR

- > PRODUCTION DEPARTMENTS WITH MECHANICAL AND CHEMICAL LOADS
- > PRODUCTION AREAS
- > STORAGE AREAS

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Charcuterie factory warehouse



Winery



Antibacterial



Thermal shock  
resistance



Non-slip



HACCP



High chemical  
resistance

# CERTIFIED SYSTEMS

Polyurethane-cement coatings have greater resistance and durability due to the technical properties of polyurethane-cement, with thicknesses ranging from 4 to 12 mm.

## FEATURES

Temperature resistance. The increased thickness protects the joint with the substrate from high stresses and thermal shocks (up to 130°C depending on thickness) and high temperature water washing with a hydro-cleaner.

High mechanical strength. Excellent abrasion resistance, better shock absorption.

High resistance to chemicals: from strong acids to alkalis, fats, oils and solvents and hydrocarbons that can damage other types of resin flooring, typical of the agri-food industry, the dairy industry, the wine industry and the petrochemical industry.

Very fast setting, even at low temperatures. Polyurethane cement floors are walkable after 8 hours, making them suitable for renovation and minimising downtime.

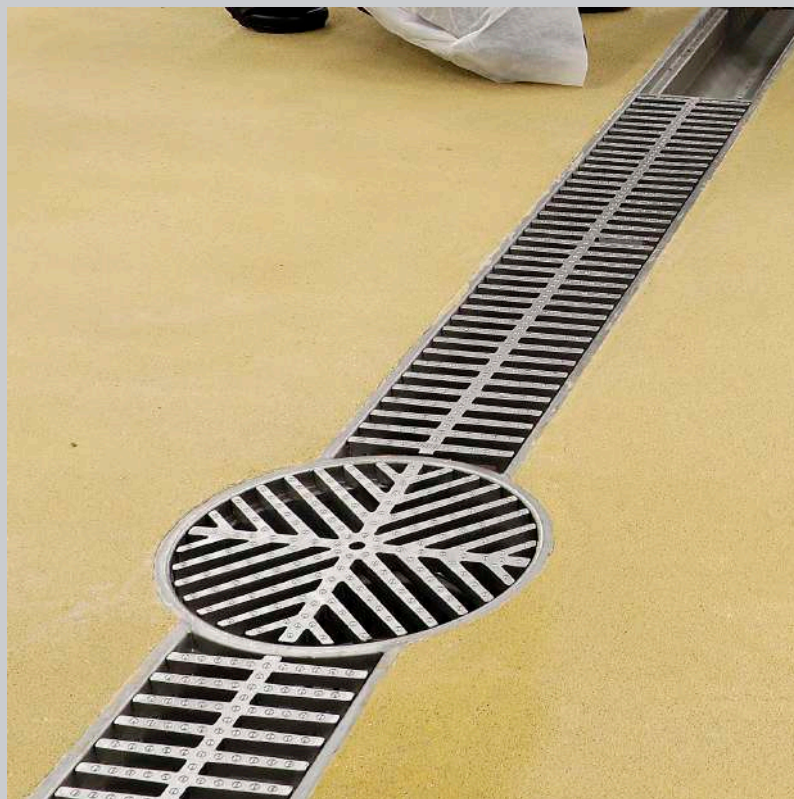
Very high standard of hygiene. Cleanliness is comparable to stainless steel and does not encourage biological growth. Safe for food and staff, highly slip resistant.

# POLYURETHANE CEMENT MORTAR

- > PRODUCTION DEPARTMENTS WITH MECHANICAL AND CHEMICAL LOADS
- > PRODUCTION AREAS WITH HOT WATER AND STEAM
- > COLD STORAGES

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# COMPLEMENTS

Resin based coatings integrate well with the accessories necessary to work correct and safe.

Food processing environments often have wet floors. These can be severely attacked by chemical and organic acids. To prevent the accumulation of dirt, bacteria and potentially contaminating processing residues, the design and installation of drains for the collection and removal of liquids is important.

In accordance with HACCP standards, a surface equipped with a drainage system helps to increase the level of hygiene and operator safety.

## DRAINAGE SYSTEMS

Fillets are floor-to-wall joints that ensure perfect hygienic continuity and an impermeable installation that prevents the accumulation of dirt and facilitates cleaning, as required by existing legislation.

Unlike other solutions using skirtings or separately glued skirting boards, fillets more effectively prevent dirt and bacteria from settling in the cracks between perimeter walls and the floor, making the flooring continuous and surfaces easier to clean.

Even if the walls do not come into direct contact with the food, it is still important that they are treated correctly to prevent the build-up of dirt and bacteria. Epoxy systems can also be applied in a vertical position and are easy to clean and disinfect.

## FILLETS





Structural aluminium joint



Smart Joint® applied on finished resin floor

# COMPLEMENTS

Structural joints for wheeled floors, characterised by a metal structure, necessary to withstand the high loads generated by the passage of forklifts, transpallets and heavy vehicles in general.

The material used is aluminium, but it is not uncommon to use steel, which is more strong and suitable for logistics environments.

Smart Joint® is a prefabricated polymer composite joint for installation on old, damaged joints, even those with extensive movement and heavy industrial traffic. It becomes part of the floor and is applied with total adhesion to the existing substrate. After installation, it is a guarantee of flatness and continuity of the surface.

The surface can be used after just 12 hours. It requires no maintenance and does not deteriorate over time. It helps protect the health of forklift drivers by preventing wear and tear on the wheels of the handling equipment. It acts as a permanent bridge for thermal movement, allowing both vertical and horizontal movement of the floor.

## STRUCTURAL JOINTS

## SMART JOINT®

> WAREHOUSES AND DEPOTS

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Project: Nike European Headquarters — Hilversum, NL



Project: Amazon - Novara



# CERTIFIED SYSTEMS

When you think of upgrading your office flooring, you think of a solution that is both elegant and functional.

The solutions you choose should not only be aesthetically pleasing but also guarantee technical performance and durability. In other words, they should look good and perform well for many years with minimal maintenance.

In addition to resin flooring, we offer alternative solutions. These include vinyl flooring, woven vinyl flooring, carpet, and linoleum.

These are suitable for all environments, from reception areas to offices and meeting rooms, where noise reduction is a requirement. They are also suitable for rooms with more specific needs, such as toilets, technical or server rooms (with anti-static requirements), corridors and staircases (with heavy traffic and anti-dust requirements), or rooms in contact with the ground (technical rooms, archives, or basements) with more basic functional requirements to protect flooring systems from external moisture.

## FEATURES

- Wear resistance
- Sound absorbing. Absorption of noise or shock from falling objects
- Low maintenance, easy cleaning and, sanitizing
- AST/ESD coatings, suitable for environments where protection from electrostatic discharge is required
- Safe for the environment and people
- Dustproof
- Unaltered over time
- Decorative floor coverings with matt or glossy finish, with natural effect, spatulate, cloudy, Venetian terrazzo type.

# OFFICE RENOVATION

- > OFFICES, OPEN SPACES
- > BUSINESS CENTRES
- > MEETING ROOMS
- > HALLS & RECEPTION
- > RELAX & COMMON AREAS
- > TECHNICAL ROOMS
- > ARCHIVE ROOMS
- > STAFF CANTEENS
- > CHANGING ROOMS
- > TOILETS

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TO DREAM - Urban District



Drenante



Resistente  
al gelo



Non-slip



Eco-Friendly



Facile da  
pulire

# PRIMA DRAIN STONE®

## OUTDOOR

For the long lasting eco-friendly company redevelopment of outdoor pedestrian or vehicular light areas,

Prima Drain Stone® is an outdoor flooring system totally permeable and environmentally friendly, complies to the hydrological cycle.

It is essential to select certified materials that help to improve outdoor areas by ensuring drainage or rainwater filtering and avoiding the creation of new impermeable surfaces (such as asphalt and cement) and/or unstable ones (such as self-locking paving stones and loose gravel).

Composed of natural aggregates mainly from production waste, with different grain sizes, kinds and colors, blended with a special eco-friendly binder.

ACCESSORIES: Tactile paths for the visually impaired

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# CASE HISTORY

Nestlé Ghana  
Milk and chocolate products  
based manufacturing plant



Mill  
Northern Italy



Showroom and  
winery sales area  
Gavioli - Nonantola (MO)



Our industrial know-how and expertise in this field, our partnerships as well as recognized qualities over the years, have allowed us to become a major player in this sector.

The best calling card is the flooring we have realised. In Italy, in Europe and, in the rest of the world.



SOME OF  
OUR CUSTOMERS

# CONTACTS

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### CERTIFICATIONS



OS 6 Classe IV  
OS 26 Classe IV  
OG 1 Classe III  
OG 3 Classe II

### INSURANCE COMPANY



### ASSOCIATIONS



# PARTNERS

### TRUSTEE APPLICATORS



SHERWIN  
WILLIAMS

HIGH  
PERFORMANCE  
FLOORING

### PARTNER

